



## NEWSLETTER 23/2014

We are offering – subject to prior sale:

Item004954

### **01 DORNIER RAPIER LOOMS, type PTV 4/S, YOC 2002**

Nom. width 200 cm, 8 weft colors max. capacity, AT-2 control panel  
with Stäubli electronic doobby, type 2670/2 - 20 shaft capacity - 16 shafts installed  
ECT - electronic take up, EWL - electronic warp let-off, ECS - electronic colour selector  
Accessories per loom:

4 ECS (electronic color selectors), 4 Weft accumulators with electronic panel + stand  
10 Heald frames, 1,5 Warp beams, d:800mm, 1,5 Cloth beams, 5000 heddles and 5000 droppers

Item#004871

### **16 DORNIER RAPIER LOOMS, type HTVS 4/S, Year 1997/98**

Nom. Width 200cm , 8 weft colours max. capacity, AT-1 control panel  
Electronic Dobby Stäubli 2677 – 20 shaft capacity – 16 to 20 shafts installed  
ECT - electronic take up, EWL - electronic warp let-off, ECS - electronic colour selector

#### **Accessories per loom:**

4 ECS (electronic color selectors), 4 Weft accumulators with electronic panel + stand  
10 Heald frames, 1,5 Warp beams, d:800mm, 1,5 Cloth beams, 5000 heddles and 5000 droppers

Looms working in average 420 - 450 ppm (RPM) at overall 92% and higher efficiency - selected qualities even up to 500 ppm, only original spare parts used

PRICED TO SELL! offers welcome





Item#004966

**12 DORNIER RAPIER LOOMS, type HTV 6/SD**

Yoc 1990 (mach. nos. 29.5xx) - Dialog Panel AT1

nom. width 220 cm, 6 weft colors

equipped with Staubli Dobby 2660 with 28 shafts, 22 shafts + 6 colors installed

Electronic Take-up (ECT) and Warp Let Off (EWL) of 1992

selvedge: side tuck-in units

Each loom equipped with:

12 Heald frames

1,5 warp beam d:800 mm

1,5 cloth roller

4. - 5.000 heddles and droppers

**SULZER PROJECTILE**

Item#4999

**6 SULZER PROJECTILE LOOMS - TYPE PU 143 MW S 110 E10 D1 R - reinforced**

Yoc 1987 - s/n 105.000, working width 3600 mm / 143",

Weft mixer, cam motion 10 shaft cap., split beams, off-loom take-up

With standard accessories

**30 SULZER PROJECTILE LOOMS - TYPE P7200 B360 N4 EPRK- reinforced**

Yoc 1996/97 -s/n 1.900 – 2.100, working width 3600 mm / 143",

4 weft colors, cam motion, split beams 1016 mm flange diam.,

off-loom take-up (with batching motion)

With standard accessories

All machines on the mill floor, in working condition and complete

Item#004984

**24 SULZER PROJECTILE LOOMS P7300 HP B360 N2 EP D12 R – year 2005**

Working width 360 cm / 143", 2 weft colors, cam motion, reinforced

Accessories per loom:

10 Frames, 1,5 Half beams d:1000 mm, Batch Motion, 2 Accumulators, 9000 Heddles, 9000 Droppers

Item#004970

**8 + 8 SULZER PROJECTILE LOOMS - PLEAN B390 N1-1 EP D1, yoc 1996**

working width 390 cm / 153", weft mixer with el. weft stop motion,

cam motion E6 / 6 shafts installed, on-loom-take-up,

split beam execution for 1.016 mm flanges, autom.lubrication,

double whip roller, leno selvdge

electronic warp let-off Sulzer (EWL), autom. shed levelling device (ASN) and pick-finder (ASSV)

**Accessories per loom:**

2 weft feeders IRO Laser or similar with stand and el. panel

abt. 4 - 6 heald frames, 13" J-heddles

abt. 3 half warp beams - 1.016 mm flanges

1 cloth rollers

6.-7.000 heddles and droppers

90% of projectiles and guide teeth



2 deliveries of each 8 looms

### AIR-JETS

Item 004982

#### **12 DORNIER airjet weaving looms,**

Type AWV 8/S, Nominal width 190cm, Year 2001, 8 Colours:

Electronic warp let – off, Electronic cloth take - up

With STAUBLI electronic dobby, Type 2800 series, type 2871/2:

for max. 16 Shifts and installed 12 Numbers,

accessories per machine: 6 weft accumulators, 8 heald frames,

1.5 warp beam, 1.5 cloth roll, 6000 heddles, 6000 drop wires and 1 reed as installed in the machine.

RPM 765

Machines are still running and they are using all original spare parts. Excellent maintenance.

Item004964

#### **24 Sets of TSUDAKOMA Air Jet Weaving Machines**

Model No. ZAX, 190cm, Year of Make: 1993

Weft Mixer, Cam Motion Electronic Let-Off System, APR, TMCS, I-board, etc.

Each Machine with :

1 Warp Beam (940mm fl. dia.), 1 Cloth Roll, 4 Heddle Frames, 5,000 Droppers and 5,000 Heddles

Item#004963

#### **TOYOTA AIR JET LOOMS - JAT 710 – 190 and 340 cm**

a)

#### **30 SETS TOYOTA JAT 710 AIR JET LOOMS with E-SHEDDING**

TYPE : JA6S-190TE-EF-T710

YOC 2006 x 16

YOC 2008 x 14

\* REED SPACE : 190 CM

\* SHEDDING MOTION 16 SHAFT + 16 HEALD FRAMES

\* 6 ELECTRIC DRUM FEEDER

\* SINGLE BEAM 17 MACHINES & DOUBLE BEAM 13 MACHINES

\* ELECTRIC SOURCE : 380 V 50Hz

b)

#### **40 SETS TOYOTA JAT 710 AIR JET LOOMS with CAM MOTION**

TYPE : JA4S-190TP-EF-T710 - YOC 2003

\* REED SPACE : 190 CM

\* SHEDDING MOTION POSITIVE CAM MOTION (STAUBLI 1651) 6 SHAFT+4-HEALD FRAMES

\* 4 ELECTRIC DRUM FEEDER

\* ELECTRIC SOURCE : 380 V 50Hz

ACCESSORIES PER LOOM FOR A) AND B)

1 SPEED CONTROL INVERTER

1.5 WARP BEAMS (DIA. 800 MM)

1.0 CLOTH ROLLERS

1 REED

7000 DROPPERS



7000 HEALD WIRES (J-TYPE 331 MM.)

Item#004963 continued

c)

**14 SETS TOYOTA JAT 710 AIR JET LOOMS with CAM MOTION**

TYPE : JA2S-340TP-ET-T710 - YOC 2003

\* REED SPACE : 340 CM

\* SHEDDING MOTION BY POSITIVE CAM MOTION (STAUBLI 1651) + 6 HEALD FRAMES

\* 2 ELECTRIC DRUM FEEDER

\* ELECTRIC SOURCE : 380 V 50Hz

ACCESSORIES PER LOOM

1 GROUP INVERTER (overall)

1.5 WARP BEAMS (DIA. 800 MM)

1.0 CLOTH ROLLERS

1 REED

7000 DROPPERS

7000 HEALD WIRES (J-TYPE 280 MM.)

TUCK IN SELVEDGE SYSTEM

MECHANIC FULL LENO SELVEDGE SYSTEM

Item#004898

**60 Somet Mythos Airjet weaving machines, yoc 2004 and 2005**

working width 190 cm, 4 weft colours, Fimtextile cam box - 8 shafts and levers installed

Warp beam diameter: 1.000 mm Batching motion, for maximum 1.500 mm batch diameter

each machine equipped with:

2-4 weft feeders, 4-6 harness frames, 1,5 warp beams

to be sold in lots of min. 20 - 24 looms

**PICANOL**

Item#004977

**12 Picanol Gamma 4R-190 Rapier Looms, year 1997**

working width 1900 mm, 4 colour, Stäubli elec. doobby 2670, 16 levers,

double backrest roller. automatic picker finder, electronic let off motion,

power supply 380 V/50 HZ.

Each loom equipped with:

1,5 warp beam / flange 1000 mm, 1,5 cloth roller, 10 heald frames,

1 stand with 4 weft feeders type ROJ HT and control box

1 weft creel, 7.000 heddles, 7.000 drop wires, 5 drop wire bars.

**WARPING AND SIZING**

Item#004955

**1 Complete Sizing and warping line, make Karl Mayer, with:**

1 Karl Mayer Direct warper, type ZM-SP-2400/1000 DNC, **built 2007**,

working width 2400 mm, with V-creel 1058 positions & standard accessories

1 Karl Mayer Rotal Sizing machine, type OH 14-240, **built 2007**,

headstock type BM 4000/1000 - max ww. 360 cm between the flanges ,

with 2 size boxes, with double creel, each for 24 beams, 14 drying cylinders, thereof 8 teflonized,

29 beams in total and one sizing kitchen



In excellent condition

Item#004927

**1 KARL MAYER SIZING MACHINE, type Rotal, year 1996/98**

roller and cyl. width 2000 mm, working width 1800 mm

max. working width at headstock 2100 mm, max. speed 120 m/min., consisting of:

Beam creel, type RN-12-1800/1000 for 12 beams

1800 mm between the flanges, max. 1000 mm flange diam., pneum. Brakes, individually controlled

1 double Size box, type 1800 - double sizing box

2 diving roller, 2 x 2 squeezing rollers, automatic temperature regulation, auto. dosing of size liquid

waxing device

Cylinder dryer, 11 drying cylinder

modernized in 1996

Warp tension regulation device, type ULN-1800

partitioning field

Beaming Machine / Headstock, type ID 2700/1000

Cylinder width 2700 mm, max. working width: 2100 mm

Max. Flange diam. 1016 mm

Dinax 1 - computer system:

Unwinding tension on the stand on warping rollers, regulation of warp and traction tension, regulation of temperature, funds of delay in tensive zones, regulation of squeezing pressure, residual moisture, machine speed, metering of wrapped quantity  
possibility of placing of 60 setting dates in the memory..

Supervision for the installation can be arranged

Item#004921

**1 BENNINGER KARL MAYER SECTIONAL WARPING MACHINE year 2010**

HIGH-PERFORMANCE SECTION WARPING MACHINE, TYPE ERGOTEC-2200

for the warping of : cotton and blends

max. working width 2200 mm

Section Warping drive 22 KW at 1480 rpm

Max. Section warping speed 1000 m/min

Beaming drive 2\*11 kw at 1480 rpm

Drum cone height and length 230/1200 mm

Max. section width 500 mm

Drum diameter 1000 mm

Max. section warping tension 600 N

Max. warp beam flange diameter 1000 mm

Beaming speed 0-300 mtr/min

Max build up 353 mm

Cone ratio 7.54

Air pressure 6 kg/cm<sup>3</sup>

Operating hours of main drive of warping 478 h



Operating hours of beaming drive 72 hr

Item#004921 continued...

**1 KARL MAYER BENNINGER WARPING CREEL - 880 spindles - H-type /parallel**

Main power supply

Voltage (phase-phase) 3x400 V + 6 % / - 10%

Frequency 50 Hz

Consumption of compressed air at min 5 bar- 10 N m3/h

Main power supply 50 Kva

Star connection. Symmteric three phase current system, according to IEC- recommendation.

Condition – Like new, very little used

Further information upon request!

PLEASE OFFER YOUR AVAILABLE MACHINES TO US!

Looking forward to your news.

Best Regards

Thomas Lebherz