



NEWSLETTER 47 - 2014

Weaving

OFFER OF THE MONTH

Item#004977

12 Picanol Gamma 4R-190 Rapier Looms - year 1997

working width 1900 mm, 4 colour, Stäubli elec. dobby 2670, 16 levers, Veff. 500 rpm
double backrest roller, automatic picker finder
electronic let off motion

Each loom equipped with:

1,5 warp beam / flange 1000 mm,
1,5 cloth roller,
10 heald frames,
1 stand with 4 weft feeders type ROJ HT and control box
1 weft creel
7000 heddles
7000 drop wires,
5 drop wire bars.

NOW REDUCED BEST PRICE!!!

RAPIER WEAVING

Item#005064

1 Sulzer Rapier weaving machine, type G6300 S190 N4 SP, yoc 2000

With Stäubli dobby 2670 for 20 shafts, presently 17 in use

With

16 heald frames Grob and Schmeing

3 Iro Luna weft feeders

7 cloth rollers

1 warp beam

1 Package of spare parts (shafts, rapier heads, drive wheel, shaft levers, CPU, etc.)

Item#005061

36 Picanol Rapier Looms, type Gammax-6-R

ww 220cm, 6 weft color capacity, year 2005/2006 and 2008

Dobby Staubli 2861- 14 Levers installed

14 Heald Frames

1.5 Warp Beams

1.5 Cloth Beams

5000 heddles

5000 Droppers



Delivery: 2015 April

Item#005059

a)

24 SULZER SMIT RAPIER LOOMS, TYPE GS900

working width 220cm, Stäubli dobby Staubli 2670 16/16 shafts

2004-2005

each with

10 heald frames

4 weft accumulators

1,5 warp beams

1,5 cloth beams

5000 heddles

5000 droppers

b)

58 SULZER RÜTI RAPIER LOOMS TYPE G6200, year 2000-2003

working width 190 cm, Staubli dobby 2670 16 shafts

each with

10 heald frames

4 weft accumulators

1,5 warp beams

1,5 cloth beams

5000 heddles

5000 droppers

c)

24 SULZER RÜTI RAPIER LOOMS TYPE G6200 220cm Staublie 2670 16 shafts

working width 220 cm, Staubli dobby 2670 16 shafts

each with

10 heald frames

4 weft accumulators

1,5 warp beams

1,5 cloth beams

5000 heddles

5000 droppers

Item#005057

03 DORNIER HTV 8/J RAPIER WEAVING MACHINES

YEAR OF CONSTRUCTION 2000

NOMINAL WIDTH 3300 MM

8 COLORS WITH ECS

ELECTRONIC AT - 2

WITH STÄUBLI ELECTRONIC JACQUARD MACHINE MODEL LX 1600 B

FORMAT 3072 HOOKS

ACCESSORIES PER LOOM

8 IRO LUNA WEFTFEEDERS

1,5 SINGLE WARP BEAM

1,5 CLOTH ROLLER



Item#005054

30 PICANOL rapier looms type GAMMA-4-R-190

year of construction 2000 (24 looms) and 2001 (6 looms),
working width 1900mm
4 colours, electronic STAUBLI dobby type 2622 with 12 levers installed
Sumo motor, each equipped with :
2 weft accumulators ROJ Chrono with bobbin stand and electrical command box,
1 ½ warp beam Ø 1100mm, 1 batching motion PBM-1 with weavers' walking floor,
6 warp stop motion bars, 6.000 healds, 6.000 droppers,
6 heald frames for 13" heddles DRC2, Elsy L&R, double back rest.

Item #005050

1 Sulzer Rapier Loom type G6500 S280 N4 SP

built 2007, with electronic dobby Stäubli typ 2670/B/2 P3,
no accessories (heald frames, warp beams, cloth rollers etc.)

Item#005047

12 Nos. Picanol Gamma (2003) and 4 Nos. Picanol GammaX (2004) rapier weaving machines

All machines: 220 cms
Staubli dobby 2670 equipped with 18 shafts
6 & 8 color execution
4 accumulators per machine
2 warp beams (1000mm)
2 cloth rolls per machines
Heddles & droppers (qty not known as of now)
SUMO drive
ELSY - LHS & RHS
Electronic Let off
Electronic Take up

Condition: Excellent working condition. Purchased New from Picanol.

Item#005045

ONE DORNIER JACQUARD WEAVING PLANT

Consisting of :

01 DORNIER HTV 8/J - YEAR 1993 - NOMINAL WIDTH 2100 MM

With GROSSE JACQUARD C 20 MAP4 12 V - YEAR 2005 - 2560 HOOKS
HARNESS VAN DE SANDT - YEAR 2005

01 DORNIER HTV S8/J - YEAR 1993 - NOMINAL WIDTH 2200 MM

With GROSSE JACQUARD C 12 MAP3 24 V - YEAR 1993 - 6272 HOOKS
HARNESS S & V YEAR - 1993

01 DORNIER HTV 8/J - YEAR 1994 - NOMINAL WIDTH 2300 MM

With GROSSE JACQUARD C21 MAP3 12 V - YEAR 2006 - 2560 HOOKS
HARNESS VAN DE SANDT - YEAR 2006

01 DORNIER HTV 8/J - YEAR 1996 - NOMINAL WIDTH 2200 MM

With GROSSE JACQUARD C15 MAP4 12 V - YEAR 2001 - 2560 HOOKS



HARNESS STARTES - YEAR 2009

01 DORNIER HTV 8/S - YEAR 1990 - NOMINAL WIDTH 2300 MM
DOBBY

01 DORNIER AIRJET LWV 6/J - YEAR 1994 - NOMINAL WIDTH 3300 MM
With GROSSE JACQUARD C 12 MAP3 24 V - YEAR 1994 - 4864 HOOKS
HARNESS YEAR 1998

01 DORNIER AIRJET LWV 4/J - YEAR 1999 - NOMINAL WIDTH 3300 MM
With GROSSE JACQUARD C 12 MAP3 24 V - YEAR 1999 - 9600 HOOK
HARNESS S & V - YEAR 1999

01 DORNIER AIRJET LWV 6/J - YEAR 1995 - NOMINAL WIDTH 3200 MM
With GROSSE JACQUARD C24 MAP4 12 V - YEAR 2011 - 6400 HOOKS
HARNESS VAN DE SANDT - YEAR 2007

01 DORNIER AIRJET LWV 6/S - YEAR 1996 - NOMINAL WIDTH 3300 MM
DOBBY

01 DORNIER AIRJET LWV 6/J - YEAR 1996 - NOMINAL WIDTH 3300 MM
With GROSSE JACQUARD C24 MAP4 12 V - YEAR 2012 - 6400 HOOKS
HARNESS BORSA - YEAR 2012

01 DORNIER AIRJET LWV 6/J - YEAR 1999 - NOMINAL WIDTH 2100 MM
With GROSSE JACQUARD C15 MAP4 12 V - YEAR 2000 - 2560 HOOKS
HARNESS VAN DE SANDT - YEAR 2000

01 DORNIER AIRJET LWV 6/J - YEAR 1999 - NOMINAL WIDTH 2000 MM
With GROSSE JACQUARD C24 MAP4 12 V - YEAR 2005 - 2560 HOOKS
HARNESS STARTES - YEAR 2010

WITH JACQUARD GANTRIES

ACCESSORIES :

83 HEALD FRAMES for DORNIER HTV
DIFFERENT REEDS for DORNIER HTV

35 HEALD FRAMES for WIDE DORNIER AIRJET
DIFFERENT REEDS for WIDE DORNIER AIRJET

6 PAIRS SPLIT BEAMS with RACKS
17 WARP BEAMS FULL WIDTH with RACKS
10 WARP BEAMS FULL WIDTH without racks
4 PARIS SPLIT BEAMS without RACKS
29 CLOTH BEAMS

COMPRESSOR PLANT :

COMPAIR COMPRESSOR - TYPE RALLY 101 - 55 KW
COMPAIR COMPRESSOR - TYPE RALLY 101 - 55 KW
COMPARE DRYER - TYPE CAD 100 - YEAR 1997
COMPARE DRYER - TYPE F95HS - YEAR 2008
MANNESMANN OIL-WATER SEPARATOR - YEAR 1996
ONE LOT OF SMALL PARTS



01 SCHLAFHORST SECTIONAL WAPER - TYPE DSB - YEAR 1969 -
WITH CONE CREEL 420 ENDS

02 NEUENHAUSER BATCHING MOTION - WIDTH 3300 MM - YEAR 1995
02 BATCHING MOTIONS
03 NEUENHAUSER BATCHING MOTIONS - WIDTH 3300 MM - TYPE DW 2618L

ONE LOT of SPARE PARTS

Item#005040

6 - SOMET rapier looms , Mod. ALPHA PGA, working width 2200 mm ,

year 2007, FIM rotary electronic dobby , model SP-7P -20 shafts , HI DRIVE. off-loom take-up

Accessories per loom

1 - warp beam with flange diam. 800 mm

16 - heald frames

4 - weft feeders

5 / 6.000 - heddless

5 / 6.000 - drop wires

Item#005039

n. 08 -Vamatex rapier looms , model leonardo SILVER HS , width 2100 , year 2008

consisting of:

n. 04 -Vamatex rapier looms , Leonardo SILVER HS , width 2100 , year 2008 ,
FIM rotary electronic dobby , model P6 - 20 shafts , quick coupler , electronic let off & take up .

n. 04 -Vamatex rapier looms , Leonardo SILVER HS , width 2100 , year 2008 ,
FIM rotary electronic dobby , model P6 - 20 shafts , quick coupler , electronic let off & take up . These looms are
equipped with structure for over beam .

All looms are equipped with system HI.DRIVE and INVERTER.

equipped each loom :

0 - warp beams

2 - cloth rolls

20 - heald frames

4 - ROJ CHRONO X 2 , weft feeders

5.000 - heddless

5.000 - drop wires

Item#005031

16 PICANOL RAPIER LOOMS GTM-AS 6R

STAUBLI DOBBY 2660

16 LEVERS INSTALLED

4 COLOURS

WORKING IN MILL FLOOR

ACCESSORIES PER LOOM

1.5 BEAMS

1.5 CLOTH ROLLER

2 PREFEEDERS IRO

8 HEALD FRAMES PER LOOM

3500 HEDDLES AND DROPPERS

Item005030

16 Nos. Picanol GAMMAX Looms equipped with LX 1602 Staubli jacquard - 3072 hooks - YOC 2007

Working width: 340 cms. With Sumo Motor; Electronic Take up; Electronic let off

Each with

01 Warp beam 00 mm flange dia.

01 cloth roll

26400 harness cords



8 Weft Selectors
1 IRO Stella pre winder heads feed for 4 heads.
Gantry

Item#005016

18 SULZER RAPIER WEAVING MACHINES G6500 B220 N4 SP - voc 2007

working width 220 cm, 4 colors,
Fimtextile electronic Dobby - SP7 -20 levers capacity - 16 levers installed
Accessories per loom:
12 Heald frames
4 accumulators
5000 heddles
5000 droppers
1,5 Warp beams, 1000 mm flange dia..

Item#005014

a) 2 DORNIER RAPIER LOOMS - type HTVS8/S

Width 220 cm - year 1996
Electronic AT - Dialog Panel 1
Electronic Warp Let Off and Cloth Take Up (EWL + ECT)
Electronic Dobby Staubli 2667 - 20
4 colours (predisposed for 8)
Pneumatic Shaft Lock (PSL)
Warp stop motion Grob - 6 bars (5 installed)
Eco Leno device (

Accessories per loom:
4 weft feeders, 8 heald frames with 5000 droppers and 5000 wires,
1 beam diam. 800 mm, 1 cloth roller.

b) 6 DORNIER RAPIER LOOMS - type HTVS8/S

Width 220 cm - year 1998
Electronic AT - Dialog Panel 1
Electronic Warp Let Off and Cloth Take Up (EWL + ECT)
Electronic Dobby Staubli 2670 - 18 levers
4 colours (predisposed for 8)
Pneumatic Shaft Lock (PSL)
Warp stop motion Grob - 6 bars (5 installed)
Eco Leno device

Accessories per loom:
4 weft feeders, 8 heald frames with 5000 droppers and 5000 wires,
1 beam diam. 800 mm, 1 cloth roller.

Delivery: ready

Item#005002

40 SOMET rapier weaving looms, type: THEMA SUPER EXCEL, voc 2004

working width: 190cm, 8 colors,
Fimtextile 5P Electronic Dobby (16 shafts),
Electronic let off, Electronic take up,
Each loom equipped with:
3 weft feeders,
10 heddle frames,
5000 heddles and droppers,
1 warp beam,
1 cloth roll,



Item#004966

12 Dornier Rapier Looms, type HTV 6/SD

Yoc 1990 (mach. nos. 29.5xx) - Dialog Panel AT1

nom. width 220 cm, 6 weft colors

equipped with Staubli Dobby 2660 with 28 shafts, 22 shafts + 6 colors installed

Electronic Take-up (ECT) and Warp Let Off (EWL) of 1992

selvedge: side tuck-in units

Each loom equipped with:

12 Heald frames

1,5 warp beam d:800 mm

1,5 cloth roller

4. - 5.000 heddles and droppers

PROJECTILE WEAVING

Item#005063

16 SULZER LOOMS MOD.P7200 220 N6 SPK SERIAL 001800

WITH STAUBLI DOBBY - K3 CARBON PROJECTILE

EACH LOOME WITH:

18 FRAMES

5.000 HEDDLES AND DROP WIRES

1 BEAMS DIA. 940

2 CLOTH-ROLL

4 WEFT FEEDERS

6 DROP WIRES BARS

Item#005048

6 SULZER P7300 RR Projectile Weaving Looms

suitable for fabrics upto 18 Oz. like industrial fabrics, canvas, shirting, suiting, Geo Textile, Pack Tech etc.

Model : SULZER P7300 RR

Working width : 3900 mm, Y.O.C : 2004

Shedding : Cam Motion 10 levers & cams installed, Warp Let - off : 2 Motors

Auto Pick finding, Max. Speed : 350 RPM, Weight of Fabric running : 18 Oz.

Accessories with all 6 looms :

18 Warp-beam with Flanges diameter 1000 mm

42 Heald Frames, 20000 Heald Wires (J Simplex), 20000 Droppers (Open Type)

12 Weft - Accumulators of IRO Luna

6 Jumbo Batching Machine of GROB width 3900 mm.

Big Lot of spare parts include mechanical spares and electrical cards :

Full wide temples, Side Temples, Projectile Gripper, Picking Unit

Spares, Receiving Unit Spares, Slay with wedges, Electrical selvedge cutters, DMD

Modules, All technical gauges and spanners required for machine, CPP Modules and

much more.

Also available against extra Charge : Beam & Fabric Roll handling device.

Condition : Excellent Condition.

Loom Status : Still in running condition on mill floor.

Delivery: Immediate

Item#004970

8 + 8 Sulzer projectile looms PLEAN B390 N1-1 EP D1, yoc 1996

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working width 390 cm / 153", weft mixer with el. weft stop motion,
cam motion E6 / 6 shafts installed, on-loom-take-up,
split beam execution for 1.016 mm flanges, autom.lubrication,
double whip roller, leno selvdge
" electronic warp let-off Sulzer (EWL)
" autom. shed levelling device (ASN)
" autom. pick-finder (ASSV)

Accessories per loom:

2 weft feeders IRO Laser or similar with stand and el. panel
abt. 4 - 6 heald frames, 13" J-heddles
abt. 3 half warp beams - 1.016 mm flanges
1 cloth rollers
6.-7.000 heddles and droppers
90% of projectiles and guide teeth

2 deliveries of each 8 looms

AIR-JET WEAVING

Item#005060

40 PICANOL AIRJET LOOMS OMNI PLUS 800

Year: 2007-2008, width: 190cm, 2 weft colors,
Stäubli Cam Motion 1661 - cap. 8 shafts, installed 6 shafts, with auto. shed levelling,
Warp Stop motion, Automatic Slow Motion Device, Automatic Pickfinder,
Electronic Let off, electronic take up ETU
On-loom take-up, prepared for use with batching motion (not included)
Beam Flange Dia. 1100mm,
Each equipped with
6 Heald Frames
2 Prewinder,
1 Warp beam,
1 Cloth roller

These Machines are presently running
Delivery: Immediate

Item#005055

Weaving PLANT - Air jet looms PICANOL Omni / OMNI PLUS and Sulzer Rüti L 5100

comprising out of:

4 Picanol Airjet looms, make Omni, 220 cm reed space,
with Stäubli dobby, built 2000

1 Picanol Airjet loom, make Omni F-4-P, 250 cm reed space
with cam, built 2002

2 Picanol Airjet looms, make Omni Plus with Stäubli dobby
220 cm reed space, built 2002

all with batching winder

30 Air jet looms make Sulzer Rüti, L 5100,
190 cm reed space, built 1990



therefor 10 looms with. crank motion
10 looms with cams
10 looms with Stäubli doobby

1 Catch selvedge Warper with small creel
make Brandt, built 2000,

1 Rapid cleaning automat for shafts amd reeds
make Spalek, built 2000

20 Scholze warp beams
50 div.warp beams for Rüti looms
7 Batching winder, make Scholze, built 2000
30 batching winder, make Müller, built 1990
1 Knotex drawing in device, built 1990
1 Cabinet to content reeds
1 Knotex knotting machine
1 Uster knotting machine
1 Genkinger Beam trolley
1 Genkinger beam and harness trolley
1 Käser compressor
1 Atlas Kopco compressor
2 cold dryer Boreas, built 2002
approx. 200 reeds
accessories and mould parts
heddles and droppers
Item#005046
10 Air-jet looms LENO, make Dornier AWSL 6/S,
nom. width .320 cm, year 2004
With shedding Easy Plain / Easy Leno, with mini batching motion

Cpl. with accessories, machines worked light materials (curtains etc.)

Item 004982

12 DORNIER AIR-JET WEAVING MACHINES

Type AWV 8/S: Nominal width 190cm:Year 2001:

8 Colours: Electronic warp let - off: Electronic cloth take - up

With STAUBLI electronic doobby, Type 2800 series, type 2871/2: for max. 16 Shifts and installed 12 Numbers,
accessories per machine:

6 weft accumulators, 8 heald frames, 1.5 warp beam, 1.5 cloth roll, 6000 heddles, 6000 drop wires and 1 reed as
installed in the machine.

RPM 765

Machines are still running and they are using all original spare parts. Excellent maintenance.

Now !REDUCED PRICE!

Item#004963

30 TOYOTA JAT 710 AIR JET LOOMS with E-SHEDDING

TYPE : JA6S-190TE-EF-T710

YOC 2006 x 16

YOC 2008 x 14

- * REED SPACE : 190 CM
- * SHEDDING MOTION 16 SHAFT + 16 HEALD FRAMES
- * 6 ELECTRIC DRUM FEEDER
- * SINGLE BEAM 17 MACHINES & DOUBLE BEAM 13 MACHINES
- * ELECTRIC SOURCE : 380 V 50Hz



Now !REDUCED PRICE!

Spares and accessories.

Item004936

1 lot of SPARE PARTS for Airjet looms, Picanol and Somet Mythos

incl. measuring devices (nozzle and jets testing equipment Picaskop, Valvetronic),

1 lot of SPARE PARTS for Rapier looms Somet Super Excel, rapier heads and wheels, mech. parts etc.

1 lot of SPARE PARTS for Fimtessile dobbies, mechanical parts, levers, shaft drives etc.

1 lot ORIGINAL DORNIER SPARE PARTS, used and new

5 pairs Dornier side tuck-in units, oil-bath holder plates and adaption parts (cam, bushes, drives, scissors etc) for side tuck-in units, partly with holderplate temples covers, rapier drive wheels, eco leno motors, scissors, motor, supports for spreader bars, mech. and electrical parts

Klöckner leno selvage devices

300 Stäubli jacquard modules, M2

Stäubli magnet bars for el. dobby 2667

weft feeders, some for repair or spare supplier plus 1 big box with only spares for weft feeders

abt. 40 - 50 new electrical panel / boxes for weft feeders, different makes ROJ/TMT -

Stäubli jacquard modules and further parts, like rollers, boards etc. Stäubli magnet bars for el. dobby 2667

8 UPPER JACQUARD GEARS / transmission for the adaption of any jacquard machines with the Dornier (transmission ratio 3:1)

100.000s of heddles / heald wires (11, 13 and 15", diff. eyelets) and

100.000s of droppers / drop wires (open and closed, light to heavy), in different execution and weight

Item#004935

16 Menzel electrical Motor Drives

for center winding station / A-frames

with reverse motion, built 2004 - like new

Our usual terms of delivery and payment apply to captioned offer.

Best Regards

Thomas Lebherz